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D5101-047
Job Sheet 187684



Part No: D5101-047

Job Qty: 6 ea

Part Name: Crossbolt Spacer Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/11/18

Job Tracking No:

Due Date: 1/16/19

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV C SHEETS 5,6 IPP Rev.A New issue JFS 15/09/29 Verified by: DD IPP REV:B 15.12.10 AS PER DWG REVB DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	1/16/19	1/16/19	0.00	0.00	Start Up Machining-3		19-01-16
100	Bandsaw	6 pcs	1/16/19	1/16/19	0.00	0.00	Bandsaw1		19-01-16
110	CNC Vertical Machining	6 pcs	1/16/19	1/16/19	0.00	4.80	HAAS 5 Axis		19-01-19
120	QC	6 pcs	1/16/19	1/16/19	0.00	0.00	QC2 Machining-3		19-01-19
130	QC	6 pcs	1/16/19	1/16/19	0.00	0.00	QC8 Machining-3		19-01-19
140	Small Fab	6 pcs	1/16/19	1/16/19	0.00	0.60	Small Fab-8		36
170	QC	6 pcs	1/16/19	1/16/19	0.00	0.00	QC5		9-89
180	Packaging	6 pcs	1/16/19	1/16/19	0.00	0.00	Packaging3-2		30
190	QC21-SA	6 Ea	1/16/19	1/16/19	0.00	0.00	QC21		21 JAN 28 2019

Part Op 100 - Cut blank 2.200" long

Descriptions: 110 - 1- Mill as per Folio FB426 DWG Rev: C FOLIO REV: AA 2-Deburr per dwg

120 - QC2- Inspect parts off machine FAI/FAIB

130 - QC8- Inspect parts - second check

170 - QC5- Inspect part completeness to step on W/O

180 - Identify as per dwg & Stock Location: _____

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINB1.000X4.000	Delrin Bar	1.1040 ft (.184 ea)	90-Start up Operation	5142 712
MS21209F7-10	Heli-Coil, Locking	24 Ea (4 ea)	140-Small Fab	5097455

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINB1.000X4.000	1	8	0
140-Small Fab	MS21209F7-10	24	153	0

Part Specifications

Specifications could not be found.

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Strut tube ☐ Machining ☐ Large fab ☐ Cross tube ☐ Small fab ☐ Finishing ☐ Eng. (Non-AV) ☐ Prod. Eng. Contr. ☐ Rec/Store/Package ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date : _____	Sequence #: _____	Qty Affected : _____	MRB (QSI042) ☐
Description Work Order Deviation 		Disposition 	
		Completed By 	
		Lead hand / Supervisor 	
		QC / QA Coordinator 	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled Other/Details: _____		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	

Container No: S145328

Part: D5101-047

Job No: 187684

Serial No/Batch: S145328

Revision: _____

Inspector: _____

Exp Date: _____

Instructions: Various STC's

Date: 01/16/19

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AEROSPACE

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